碳钢[illegible]

JIS Z3313

Z3313 T494T1-1CA-U

用于要求优良低温冲击性能的场合，[illegible]

[illegible] 023 0.011 0.028

熔敷金属机械性能

				PWHT
490-670		≥22	≥27/-[illegible]°C	AW
[illegible]90	490-670	≥18	≥27/-40°C	AW
[illegible]531	[illegible]603	[illegible]	147/-40°C	AW

AWS标准 ≥390

例 值

适用焊接位置

推荐焊接参数：(DC[illegible]P)

丝径(mm)	1.2	1.4	1.6
平、横焊	180-300	20[illegible]	220[illegible]
[illegible]	[illegible]	140-230	[illegible]