# 碳钢及高强钢用氩弧焊丝

| 途 | 相当规格 | 特性与用 |
| --- | --- | --- |
| 用于软钢， | AWS A5.18 ER | G |

| | C | Mn | Si | P | S | Ni | Cr | Mo | V | Cu |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| AWS标准 | 0.06-0.15 | 1.40-1.85 | 0.8-1.15 | 0.025 | 0.035 | 0.15 | 0.15 | 0.15 | 0.03 | 0.50 |

焊接电流极性：DCEN(DC-)