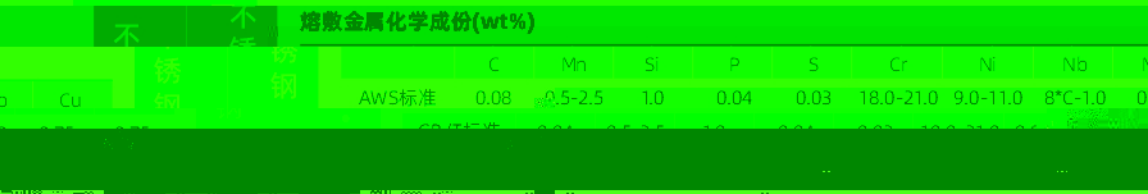
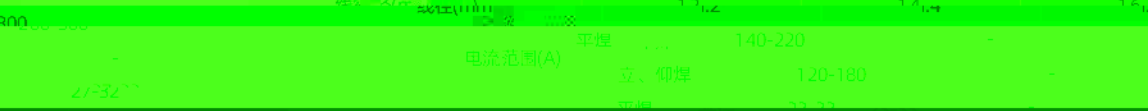
熔敷金属化学成份(wt%)								
	C	Mn	Si	P	S	Cr	Ni	Nb
AWS标准	0.08	0.5-2.5	1.0	0.04	0.03	18.0-21.0	9.0-11.0	8*C-1.0