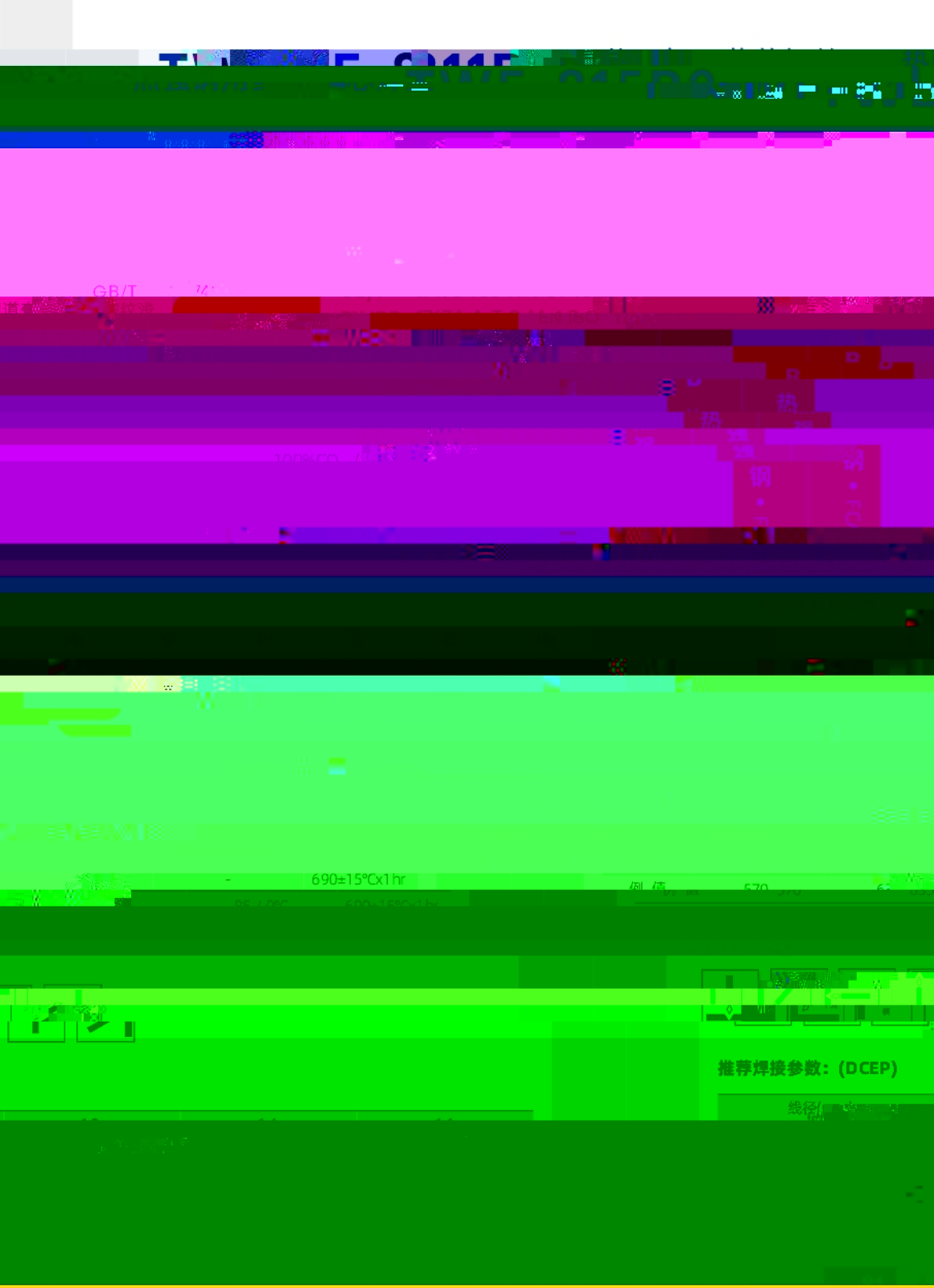
690±15°Cx1hr
推荐焊接参数：(DCEP)